

Work Order ID 50049

July 7, 2009 7:45:28 AM



Page 1

Item ID: D350-567-115

Accept



Setup Start



Revision ID: D

Stop



Item Name: Interior Floor Window

Start Date: 7/08/09 Start Qty: 4.00



Cust Item ID:

Required Date: 7/14/09 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev D								

100

0.00



DOCUMENT CONTROL

DC

Memo

Photocopy bluefile and create labels per PPP D350-567-115 CHG003

Document Control

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

for cu 09/07/07

9/7/7

PP 50049

42 SP

2) 8 02/03/14

(4) /

Work Order ID 50049

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Page 2

Item ID: D350-567-115

Accept

Setup Start

Revision ID: D

Stop

Item Name: Interior Floor Window

Start Date: 7/08/09 Start Qty: 4.00

Required Date: 7/14/09 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-
115 Location: _____ PPP Rev: _____

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

AP 50049 9/7/09 SP (42)

09/09/09 HJ

MF 09-09-02

Picklist Print

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Page 1

Work Order ID: 50049

Parent Item: D350-567-115RevD

Parent Item Name: Interior Floor Window

Comments:

Start Date: 7/08/09

Required Date: 7/14/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN526C632R12		Purchased	No			120	Each	137.0000	36.0000			
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Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

137

110915

370

111916

100

AN960JD6		Purchased	No			120	Each	1,645.000	36.0000			
----------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1645

104537

1114

6085

531

D2463RevA		Manufactured	No			120	f	123.1900	17.6400			
-----------	--	--------------	----	--	--	-----	---	----------	---------	--	--	--



Seal

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

123.19

31350

1.83

34305

18.25

41121

3.75

43841

99.36

50075

500ft

50075

9/7/09
Sp

@ 53" long

↳ measure 5/7/21

x3 SP
-1

~~11/1/09~~

~~11/1/09~~

9/7/09 SP

6085

SP

(4x)

Picklist Print

July 7, 2009 7:45:28 AM

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Parent Item: D350-567-115RevD



Parent Item Name: Interior Floor Window

Start Date: 7/08/09

Required Date: 7/14/09

Comments:

Start Qty: 4.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3293-1RevA

21

Manufactured

No

120

Each

5.0000

4.0000



Doubler

9/7/7 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

45817

5

120

Each

4.0000

4.0000

D3294-1RevC

21

Manufactured

No



Bracket

485413
45819 12

9/7/7 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

47299

4

120

Each

7.0000

4.0000

D3295-041RevD

21

Manufactured

No



Floor Window

48542

47299

9/7/28 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

45270

1

45819

6

B50101
9/8/11 SP

① 45819 SP

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Shop Packet Print

Picklist Print

July 7, 2009 7:45:28 AM

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Parent Item: D350-567-115RevD

Parent Item Name: Interior Floor Window

Comments:

Start Date: 7/08/09

Required Date: 7/14/09

Start Qty: 4.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S D3296-041RevA *4* Manufactured

No

120

Each

9.0000

4.0000



4 Door Assembly

9/7/7 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

45820

30

47612 *0*

6

120

Each

4,392.000

8.0000

MS20470AD4-5 *x2*

Purchased

No



4 Rivet, Universal Head

47612

2/7/7 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4392

109031

1392

111916

3000

120

Each

2,253.000

460.0000

MS20470AD4-6 *x15*

Purchased

No



4 Rivet, Universal Head

109031

9/7/7 (4) SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2253

109371

64

110915

2189

110915

Picklist Print

July 7, 2009 7:45:28 AM

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Parent Item Name: Interior Floor Window

Comments:


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Required Date: 7/14/09

Start Qty: 4.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS20470AD4-7	415	Purchased	No			120	Each	1,897.000	60.0000			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Rivet, Universal Head</p> </div> <div> <p>15x</p> </div> <div>  </div> <div> <p>9/7/7</p> </div> <div> <p>SD</p> </div> </div>												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

1897

110731

1897

120

Each

94.0000

36.0000

110731

9/7/7

SD

MS21042L06



Nut

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

94

110123

11 0

110704

50 0

110731

14 0

111548

19

112243

32 110704 9

112243

9/7/21
SD

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D
Date: 08.07.08

50049